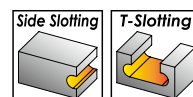
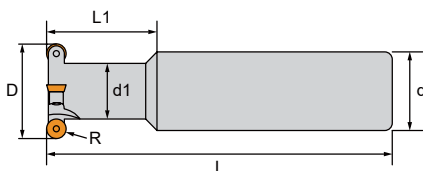


## CRDT Series





- Use RDKW or RPMT round inserts.
- For side R slotting and T-slotting applications.
- 26~50mm cutter diameter.
- 使用 RDKW 或 RPMT 圓形刀片
- 適用於 R 底側溝和 T 型槽加工應用
- 26~50mm 刀桿直徑

## CRDTE - T-Slot Milling Tools 圓頭 T 型銑刀



Insert Brand 建議刀片 : Winstar, Safety, Mitsubishi, ...

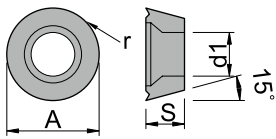
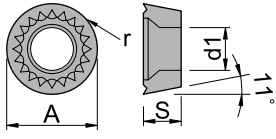
Order No. 訂購編碼	D	R	d1	L1	L	d	T	Inserts	 Screw	 Wrench	Stock
ICRDTE505026100	26	2.5	18	21	105	25	5	RDKW0501	ITS2001	ITK06	●
ICRDTE506033110	33	2.5	23	25	110	32	6	RDKW0501	ITS2001	ITK06	●
ICRDTE604030110	30	3	18	35	110	25	4	RDKW0620	ITS2205	ITK06	●
ICRDTE606050110	50	3	32	30	110	32	6	RDKW0620	ITS2504	ITK08	●
ICRDTE705039110	39.3	3.5	26	26	110	32	5	RDKW0702	ITS2515	ITK08	●
ICRPE104050150	50	5	28	35	150	32	4	RPMT10T3	ITS3503	ITK15	○

● stock ○ by inquiry






## Recommended Cutting Conditions 建議切削數據

Working Material	Vc	fz
Carbon Steel / Alloy Steel	120 ~ 250	0.08 ~ 0.12
Stainless Steel	100 ~ 180	0.07 ~ 0.10
Cast Iron	120 ~ 250	0.08 ~ 0.12
High Temperature Alloy	40 ~ 100	0.05 ~ 0.08
Hardened Steel	50 ~ 100	0.05 ~ 0.08

## Insert Specifications 刀片規格

Insert	Dimensions (mm)				RD..	RP..
	A	r	S	d1		
RDKW0501	5	2.5	1.59	2.2		
RDMW0620	6	3.0	1.99	2.6		
RDKW0702	7	3.5	2.38	2.8		
RPMT10T3	10	5.0	3.97	4.5		

## Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation 型號	Working Material					
			P	M	K	N	S	H
	IRDKW0501MOE23AX	RDKW0501MOE-CX23AX	○	○	○		○	●
	IRDKW0501MOE32HS	RDKW0501MOE-CX32HS	●	●	●		○	
	IRDKW0501MOE33TX	RDKW0501MOE-CX33TX	●	●	●		●	●
	IRDKW0620MOE32HS	RDKW0620MOE-CX32HS	●	●	●		○	
	IRDKW0620MOE33TX	RDKW0620MOE-CX33TX	●	●	●		●	●
	IRDKW0702MOE23AX	RDKW0702MOE-CX23AX	○	○	○		○	●
	IRDKW0702MOE32HS	RDKW0702MOE-CX32HS	●	●	●		○	
	IRDKW0702MOE33TX	RDKW0702MOE-CX33TX	●	●	●		●	●
	IRDKW0702MOE43TX	RDKW0702MOE-CX43TX	●	●	●		●	
	IRPMT10T3MOE32HS	RPMT10T3MOE-CX32HS	●	●	●		○	
	IRPMT10T3MOE33TX	RPMT10T3MOE-CX33TX	●	●	●		●	●
	IRPMT10T3MOE43TX	RPMT10T3MOE-CX43TX	●	●	●		●	
	IRPMT10T3MOT32HS	RPMT10T3MOT-CX32HS	●	●	●		○	
	IRPMT10T3MOT33TX	RPMT10T3MOT-CX33TX	●	●	●		●	●
	IRPMT10T3MOT43TX	RPMT10T3MOT-CX43TX	●	●	●		●	