

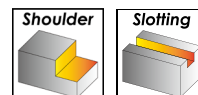
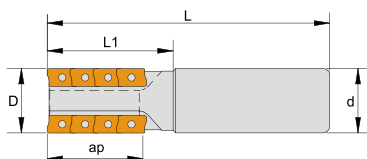
**Helical Milling - C39H** 玉米粗銑刀

**C39H Series**



- Use W390 inserts with 2 cutting edges.
- High efficient and large depth of cut in rough contouring applications.
- 25~32mm cutter diameter.
- 使用 W390 銑刀片 , 2 個可用切削角
- 適用於高效率及較大切削深度的輪廓粗加工應用
- 25~32mm 刀桿直徑

**C39HE - Milling Tools** 玉米粗銑刀



Insert Brand 建議刀片 : Winstar, Sandvik, ...

Order No. 訂購編碼	D	ap	L1	L	d	T × Pcs	Inserts	Screw	Wrench	Stock
IC39HE308025110	25	36	50	110	25	2 x 4	W39011T3	ITS2509	ITK08	●
IC39HE308032120	32	36	50	125	32	2 x 4				●

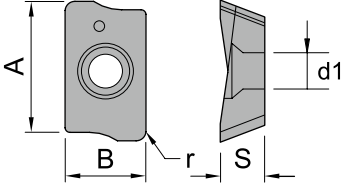
● stock ○ by inquiry

**Recommended Cutting Conditions** 建議切削數據




Working Material	Vc	fz
Carbon Steel / Alloy Steel	120 ~ 250	0.10 ~ 0.22
Stainless Steel	100 ~ 180	0.08 ~ 0.18
Cast Iron	120 ~ 250	0.10 ~ 0.22
High Temperature Alloy	40 ~ 100	0.07 ~ 0.14

## Insert Specifications 刀片規格

Insert	Dimensions (mm)				
	A	B	S	r	d1
W39011T308	11	6.9	3.59	0.8	2.8
W39011T320	11	6.9	3.59	2.0	2.8



## Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IW39011T308SG23AX	W39011T308-SG-CX23AX	○	○	○		○	●
	IW39011T308SG32HS	W39011T308-SG-CX32HS	●	●	●		○	
	IW39011T308SG33TX	W39011T308-SG-CX33TX	●	●	●		●	●
	IW39011T308SG43TX	W39011T308-SG-CX43TX	●	●	●		●	
	IW39011T308MG23AX	W39011T308-MG-CX23AX	○	○	○		○	●
	IW39011T308MG32HS	W39011T308-MG-CX32HS	●	●	●		○	
	IW39011T308MG33TX	W39011T308-MG-CX33TX	●	●	●		●	●
	IW39011T308MG43TX	W39011T308-MG-CX43TX	●	●	●		●	
	IW39011T308MG37TA	W39011T308-MG-CX37TA	○	○	●		○	○
	IW39011T308MG47TA	W39011T308-MG-CX47TA	●	●	○		●	○
	IW39011T320MG23AX	W39011T320-MG-CX23AX	○	○	○		○	●
	IW39011T320MG32HS	W39011T320-MG-CX32HS	●	●	●		○	
	IW39011T320MG33TX	W39011T320-MG-CX33TX	●	●	●		●	●
	IW39011T320MG43TX	W39011T320-MG-CX43TX	●	●	●		●	
	IW39011T320MG37TA	W39011T320-MG-CX37TA	○	○	●		○	○
	IW39011T320MG47TA	W39011T320-MG-CX47TA	●	●	○		●	○