

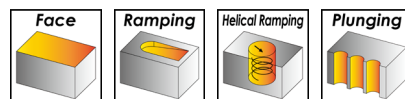
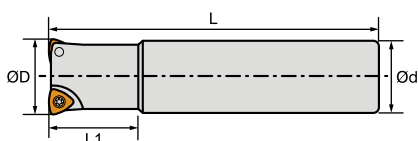
**High Feed Milling - CF23** 高進給銑刀

**CF23 Series**



- Use WP26 inserts with 3 cutting edges.
- High feed and high rigidity negative designed for hardened steel.
- 50~160mm cutter diameter, max. 2mm depth of cut.
- 使用 WP26 銑刀片，3 個可用切削角
- 高進給及高剛性負角設計，適用於較硬材料加工
- 50~160mm 刀桿直徑，最大切削深度可達 1.5mm

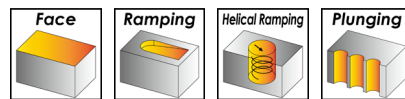
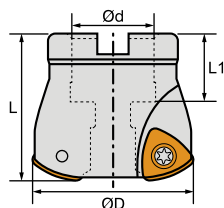
**CF23E - Milling Tools** 高進給銑刀



Insert Brand 建議刀片 : Winstar, Walter, ...

Order No. 訂購編碼	D	L1	L	d	T	Inserts	Screw	Wrench	Stock
ICF23E203032150	32	28	150	32	3	WP26339R14	ITS4005	ITK15	○
ICF23E203035180	35	40	180	32	3				○
ICF23E203035230	35	40	230	32	3				●
ICF23E204040200	40	40	200	32	4				○
ICF23E202040200	40	45	200	32	2	WP26379R25	ITS5002	ITK20	○
ICF23E203050200	50	45	200	32	3				○

**CF23F - Milling Tools** 高進給銑刀



Insert Brand 建議刀片 : Winstar, Walter, ...

Order No. 訂購編碼	D	L1	L	d	T	Inserts	Screw	Wrench	Stock
ICF23F203050220	50	21	50	22	3	WP26379R25	ITS5002	ITK20	●
ICF23F204063220	63	21	50	22	4				○
ICF23F205080270	80	23	50	27	5				○
ICF23F206100320	100	26	50	32	6				●
ICF23F207125400	125	38	63	40	7				○
ICF23F208160400	160	38	63	40	8				●

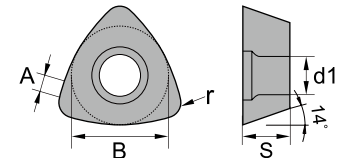
● stock ○ by inquiry

Customize available.



## Recommended Cutting Conditions 建議切削數據

Working Material	WP26339R14			WP26379R25		
	Vc	fz	ap	Vc	fz	ap
Carbon Steel / Alloy Steel	120 ~ 250	0.4 ~ 1.5	0.4 ~ 1.5	120 ~ 250	0.4 ~ 3.0	0.4 ~ 2.0
Stainless Steel	100 ~ 180	0.4 ~ 1.2	0.4 ~ 1.0	100 ~ 180	0.4 ~ 2.0	0.4 ~ 1.4
Cast Iron	120 ~ 250	0.4 ~ 1.5	0.4 ~ 1.5	120 ~ 250	0.4 ~ 3.0	0.4 ~ 2.0
High Temperature Alloy	40 ~ 100	0.4 ~ 1.0	0.4 ~ 1.0	40 ~ 100	0.4 ~ 1.6	0.4 ~ 1.2

## Insert Specifications 刀片規格

Insert	Dimensions (mm)					
	A	B	S	r	d1	
WP26339R14	-	9.52	3.97	1.2	4.4	
WP26379R25	1.1	13	5.56	2.0	5.5	

## Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IWP26314RG23AX	WP26339R14-RG-CX23AX	○	○	○		○	●
	IWP26314RG32HS	WP26339R14-RG-CX32HS	●	●	●		○	
	IWP26314RG33TX	WP26339R14-RG-CX33TX	●	●	●		●	●
	IWP26314RG43TX	WP26339R14-RG-CX43TX	●	●	●		●	
	IWP26725RG23AX	WP26379R25-RG-CX23AX	○	○	○		○	●
	IWP26725RG32HS	WP26379R25-RG-CX32HS	●	●	●		○	
	IWP26725RG33TX	WP26379R25-RG-CX33TX	●	●	●		●	●
	IWP26725RG43TX	WP26379R25-RG-CX43TX	●	●	●		●	