

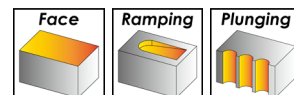
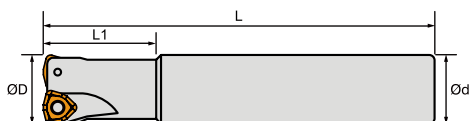
High Feed Milling - CXWN 高進給銑刀

CXWN Series



- Use WNMX double-sided inserts with 6 cutting edges.
- High feed and low cost for multi-functional applications.
- 25~63mm cutter diameter, max. 1.35mm depth of cut.
- 使用 WNMX 雙面銑刀片，6 個可用切削角
- 高進給及低成本適用於面銑、斜坡銑和插銑等多功能加工
- 25~63mm 刀桿直徑，最大切削深度可達 1.35mm

CXWNE - Milling Tools 高進給銑刀



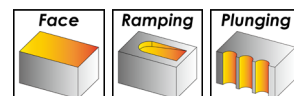
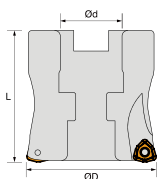
Insert Brand 建議刀片 : Winstar, Korloy, ...

Order No. 訂購編碼	D	L1	L	d	T	Inserts	Screw	Wrench	Stock
ICXWNE902025150	25	40	150	25	2	WNMX09T3	ITS3006	ITK10	●
ICXWNE903032150	32	40	150	32	3				●

● stock ○ by inquiry

Customize available.

CXWNF - Milling Tools 高進給銑刀



Insert Brand 建議刀片 : Winstar, Korloy, ...

Order No. 訂購編碼	D	L	d	T	Coolant Hole	Inserts	Screw	Wrench	Stock
ICXWNF905050220	50	50	22	5		WNMX09T3	ITS3006	ITK10	●
ICXWNF905050221	50	50	22	5	✓				●
ICXWNF905063220	63	50	22	5					●
ICXWNF905063221	63	50	22	5	✓				●
ICXWNF305063220	63	50	22	5		WNMX1305	ITS4006	ITK15	●
ICXWNF307080270	80	50	27	7					●
ICXWNF310160400	160	63	40	10					●

● stock ○ by inquiry

Customize available.

Recommended Cutting Conditions 建議切削數據

WNMX09T3

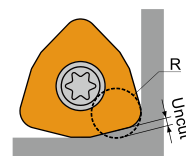
Working Material	Vc	fz	ap
Carbon Steel / Alloy Steel	120 ~ 250	0.4 ~ 1.5	0.4 ~ 1.35
Stainless Steel	100 ~ 180	0.4 ~ 1.2	0.4 ~ 1.0
Cast Iron	120 ~ 250	0.4 ~ 1.5	0.4 ~ 1.35
High Temperature Alloy	40 ~ 100	0.4 ~ 1.0	0.4 ~ 1.0
Hardened Steel	50 ~ 100	0.4 ~ 1.1	0.4 ~ 1.0

WNMX1305

Working Material	Vc	fz	ap
Carbon Steel / Alloy Steel	120 ~ 250	0.4 ~ 3.0	0.4 ~ 1.7
Stainless Steel	100 ~ 180	0.3 ~ 2.0	0.4 ~ 1.4
Cast Iron	120 ~ 250	0.4 ~ 3.0	0.4 ~ 1.7
High Temperature Alloy	40 ~ 100	0.3 ~ 1.6	0.4 ~ 1.3
Hardened Steel	50 ~ 100	0.3 ~ 2.0	0.4 ~ 1.3

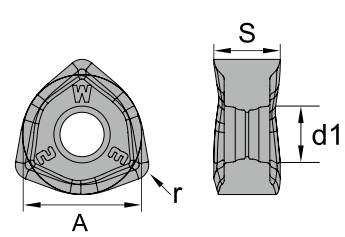
Corner R Programming R角軟體模擬設定

Designation	Approx. R (mm)	
	Input. R	Uncut
WNMX09T3	2.5	0.6
WNMX1305	3.0	1.0






Insert Specifications 刀片規格

Insert	Dimensions (mm)			
	A	S	r	d1
WNMX09T3	9.525	3.97	1.6	3.6
WNMX1305	12.7	6.0	1.6	4.7



Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IWNMX09T316MG23AX	WNMX09T316-MG-CX23AX	○	○	○		○	●
	IWNMX09T316MG32HS	WNMX09T316-MG-CX32HS	●	●	●		○	
	IWNMX09T316MG33TX	WNMX09T316-MG-CX33TX	●	●	●		●	●
	IWNMX09T316MG43TX	WNMX09T316-MG-CX43TX	●	●	●		●	
	IWNMX09T316MG37TA	WNMX09T316-MG-CX37TA	○	○	●		○	○
	IWNMX09T316RG23AX	WNMX09T316-RG-CX23AX	○	○	○		○	●
	IWNMX09T316RG32HS	WNMX09T316-RG-CX32HS	●	●	●		○	
	IWNMX09T316RG33TX	WNMX09T316-RG-CX33TX	●	●	●		●	●
	IWNMX09T316RG43TX	WNMX09T316-RG-CX43TX	●	●	●		●	
	IWNMX09T316RG37TA	WNMX09T316-RG-CX37TA	○	○	●		○	○
	IWNMX130516MG23AX	WNMX130516-MG-CX23AX	○	○	○		○	●
	IWNMX130516MG32HS	WNMX130516-MG-CX32HS	●	●	●		○	
	IWNMX130516MG33TX	WNMX130516-MG-CX33TX	●	●	●		●	●
	IWNMX130516MG43TX	WNMX130516-MG-CX43TX	●	●	●		●	
	IWNMX130516MG37TA	WNMX130516-MG-CX37TA	○	○	●		○	○
	IWNMX130516MG47TA	WNMX130516-MG-CX47TA	●	●	○		●	○