

Shoulder Milling - CXAN 方肩銑刀

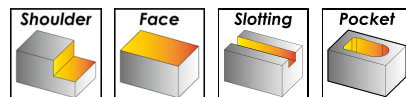
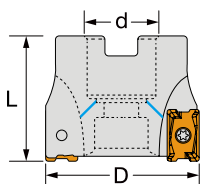
CXAN Series



- Use ANMX double-sided inserts with 4 cutting edges.
- Positive rake angle design for lower side cutting forces.
- Max. 15mm depth of cut, cutter diameter 40~100mm.
- 使用 ANMX 雙面銑刀片，4 個可用切削角
- 正前角設計可降低切削力
- 每次最大切深可達 15mm，刀盤直徑 40~100mm

Indexable Milling

CXANF - Milling Tools 方肩銑刀



Insert Brand 建議刀片 : Winstar, Widia, ...

Order No. 訂購編碼	D	L	d	T	Coolant	Inserts	Screw	Wrench	Stock
ICXANF504040161	40	40	16	4	✓	ANMX15T6	ITS4006	ITK15	●
ICXANF505050221	50	40	22	5	✓				●
ICXANF506063221	63	40	22	6	✓				●
ICXANF507080271	80	50	27	7	✓				●
ICXANF508100321	100	50	32	8	✓				●

● stock ○ by inquiry

Recommended Cutting Conditions 建議切削數據

Working Material	Vc	fz	ap
Carbon Steel / Alloy Steel	110 ~ 260	0.09 ~ 0.27	0.3 ~ 15
Stainless Steel	100 ~ 180	0.08 ~ 0.18	0.3 ~ 15
Cast Iron	110 ~ 260	0.09 ~ 0.27	0.3 ~ 15
High Temperature Alloy	40 ~ 70	0.07 ~ 0.14	0.3 ~ 15

Insert Specifications 刀片規格

Insert	Dimensions (mm)					
	A	B	S	r	d1	t1
ANMX15T608	16.1	10	6.88	0.8	4.65	1.9

Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IANMX15T608MG32HS	ANMX15T608-MG-CX32HS	●	●	●		○	
	IANMX15T608MG33TX	ANMX15T608-MG-CX33TX	●	●	●		●	●
	IANMX15T608MG43TX	ANMX15T608-MG-CX43TX	●	●	●		●	
	IANMX15T608MG37TA	ANMX15T608-MG-CX37TA	○	○	●		○	○
	IANMX15T608MG47TA	ANMX15T608-MG-CX47TA	●	●	○		●	○